



## MIG 250 C-4 (3x400 V)

MIG/MAG-compact welding machine for steel, CrNi-Steel and aluminium



**MIG 250 C-4** is a universal welding machine for repair and production of small parts. The welding machine has very good welding properties from 0,6 - 8 mm plate thickness special with thin plate steps for car body. It can be used for welding steel, stainless steel and aluminium with all gas mixtures, CO<sub>2</sub> and argon. The precise 4-rolls wire feeder and the full electronic control guarantee a safe wire feeding for aluminium too. The wire speed is automatically controlled through synergic control. The welding parameters are stored in welding curves and allow a very simple setting.

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<b>Technical data</b>	<b>MIG 250 C-4</b> (article no. 14254)
<b>Welding technology:</b>	<b>MIG/MAG / MIG-brazing</b>
Mains voltage:	3x400 V/50 Hz; (3x440 V/60 Hz)
Fuse rating:	16 At
Welding output:	20 - 250 A
Ratings at 40% ED:	250 A
60% ED:	220 A
100% ED:	180 A
Voltage control:	10
Methods of welding:	continuous; spot welding
Wire drive system:	4-rolls , ø. 37 mm – full electronic control
Wire diameter:	0,6 - 1,0 mm
Wire reels:	D/K 200 - 300 (5-15 kg)
Weight:	70 kg
dimensions:	790x280(415)x710 mm
Norm:	EN 60974-1
Protection:	S
Option:	- synergic control - programming adjustment